8 - 12h of training - **€300**

v. 02/12/2024



Training Objectives

- ★ Understand the purpose and philosophy of Lean Management
- ★ Know how to use the main Lean tools
- ★ Apply the DMAIC method

PROGRAM OVERVIEW

DEFINE

History of Lean,
the 5 principles of Lean,
the 7 wastes,
VA and NVA,
the Gemba Walk,
the 5S,
the basics of project
management, etc.

MEASURE AND ANALYZE

Problem solving, Spaghetti flow, re-implantation, Takt Time and cycle time, basics of OEE/GEE, etc.

INNOVE

Constraints theory,
Kaizen worksite,
WIP management,
Little's law,
batch size,
quality control tools,
maintenance,
etc.

CONTROL

Involvement of the personnel, animation rituals, visual management, etc.

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DETAILED PROGRAM

1. Notion: Introduction

2. Notion: Tutorial

3. Video: Lean history

4. Notion: The 7 types of Waste

5. Notion: The Gemba Walk

6. Mini-game: The 5S method

7. Video: Value Added and Non-Value Added

8. Mini-game: Red / Green Analysis Mini-Game

9. Notion: The Indicators

10. Video: Project-scoping tools

11. Video: The DMAIC method

12. Notion: The Dashboard

13. Challenge: Factory: First diagnosis

14. Challenge: Factory: Second diagnosis

15. Video: The 5 key principles of Lean

16. Video: The difference between Lean & Lean Six Sigma

17. Quiz: The basics of Lean and the definition of a project

18. Video: Red/Green interactive analysis

19. Notion: The Spaghetti Diagram

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- 20. Notion: The Relocation
- 21. Challenge: Relocate a production line (difficulty level 1)
- 22. Challenge: Relocate a production line (difficulty level 2)
- 23. Notion: Assigning logisticians
- **24.** Challenge: Manage logistics (difficulty level 1)
- 25. Challenge: Manage logistics (difficulty level 2)
- 26. Video: The Takt Time and the Cycle Time
- 27. Notion: The VSM (Value Stream Mapping)
- 28. Challenge: Relocate a production line and manage logistics
- 29. Mini-game: Problem Solving: 4W1H
- 30. Mini-game: Problem Solving: Ishikawa Diagram
- 31. Mini-game: Problem Solving: 5 Why
- 32. Video: Control tools
- 33. Quiz: Measure and analyze flow performance
- 34. Notion: Transported Batch Size
- 35. Challenge: Manage the transported batch size
- **36. Challenge**: Manage the transported and logistic batch size
- 37. Video: Lead Time and Little's law
- 38. Notion: Work-in-process
- **39. Challenge**: Manage the Work-in-process (difficulty level 1)
- **40. Challenge**: Manage the Work-in-process (difficulty level 2)
- 41. Challenge: Manage the batch size and the Work-in-process
- 42. Challenge: Diagnosis: Manage a production line with 3 workstations
- 43. Challenge: Manage a production line with 3 workstations
- 44. Video: The Bottleneck and Theory of constraints

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- 45. Challenge: Diagnosis: Identify and eliminate a bottleneck
- 46. Challenge: Identify and eliminate a bottleneck
- 47. Video: The 10 commandments of Kaizen
- 48. Quiz: Initiate improvement projects
- 49. Challenge: Diagnosis: Manage a production line with 5 workstations
- 50. Challenge: Manage a production line with 5 workstations
- 51. Video: The Standard
- 52. Mini-game: Standard Mini-Game
- 53. Video: Animation rituals
- 54. Challenge: Diagnosis: Manage a production line with 6 workstations
- 55. Challenge: Manage a production line with 6 workstations
- 56. Quiz: Control and sustain performance
- 57. Quiz: Pass your Yellow Belt level in 50 questions!