

# TOOLBOX

20 major Lean concepts and tools



## 8 Videos

~4min/video

Lean History

5 keys principles of Lean

Value Added and No Value Added

Lead Time and Little's law

DMAIC

Control Tools

KANBAN - How it work

KANBAN - Limit and uncertainties



## 8 Notions

~3min/notion

7 types of wastes

The Gemba Walk

Spaghetti diagram

Relocation

The VSM

Transported Batch size

Work in progress

Assigning logisticians



## 5 Mini-Game

~10min/mini-game

5S Method

The 5W1H

Ishikawa Diagram

5 Why

Red/Green Analysis



## 2 Quizzes

~45s/question

Quiz  
WHITE BELT

(20 questions)

Quiz  
YELLOW BELT

(50 questions)

## Application

Sandbox

Factory simulation game